

### DESCRIPTION

T80 is a HS clear coat with elevated anti-scratch and mechanical properties. Possesses optimum applicability, spreading, gleam and atmospherical and chemical agents resistance. Compatible with every type of base coat, for partial or total painting of automobiles.

### CHARACTERISTICS

- Easy application;
- Excellent brilliance and holding;
- Low V.O.C.

### TECHNICAL SPECIFICATIONS

Product type	Acrylic resin.
Colour	Transparent.
Aspect	Lucid.
Packaging	1 lt - 5 Lt.
Specific weight	980 ± 20 g/l.
V.O.C.	460 g/l.

### USEFUL TIPS



Catalization (in volume):  
2 parts T80+1 part Catalizzatore HS H8

Extrafast

Fast

Normal

Slow

Touches and painting under 18 °C

Painting between 15 - 20 °C

Painting between 18 - 28 °C

Painting above 28 °C

Dilution:

5 - 10 % volume, with Thinner DL25



HVLP spray gun nozzle

1,3 - 1,4mm.

Pressure

2 bar.



Number of hands

2.

Advised thickness

50 - 60 micron.



Air drying 20 °C

Dust free 30 - 40 min.

Workable 5 - 6 ore.

Total 24 ore.



Oven drying

20 - 30 minutes at 60 °C

Infrared

Wait 8 - 10 min. at lowest potential.

Dry 12 - 15 min. at 70 - 80 cm distance.



### SANITARY AND SAFETY REGULATIONS

For professional use.

The information and data contained in this data sheet are based on measurements and the experience acquired in good faith, they are given to the customer who is entitled to verify the application and the definition of eligibility to the use it intends to make. MAXICAR PSA GROUP LTD assumes no responsibility for the results obtained in the specific application made by the user.

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